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 Subscribed and Paid Share Capital: 291.587.538,34 lei

Tab.4 Dimensions - GREEN PIPE FOR CASING HOT ROLLING - according API 5CT

Outside diameter		Wall Thickness		Calculated mass for plain end
in	mm	in	mm	Kg/m
4 1/2	114.30	0.205	5.21	14.02
		0.224	5.69	15.24
		0.250	6.35	16.91
		0.290	7.37	19.44
		0.337	8.56	22.32
5	127.00	0.296	7.52	22.16
		0.362	9.19	26.70
		0.437	11.10	31.73
		0.478	12.14	34.39
		0.500	12.70	35.80
5 1/2	139.70	0.275	6.98	22.85
		0.309	7.72	25.13
		0.361	9.17	29.52
		0.415	10.54	33.57
		0.500	12,70	39,78
		0.562	14,27	44,14
		0.625	15,88	48,49
		0.687	17,45	52,61
		0.750	19,05	56,68
		0.812	20,62	60,55
6 5/8	168.28	0.288	7.32	29.06
		0.352	8.94	35.13
		0.417	10.59	41.18
		0.475	12.06	46.46
7	177.80	0.272	6.91	29.12
		0.317	8.05	33.70
		0.362	9.19	38.21
		0.408	10.36	42.78
		0.453	11.51	47.20
		0.498	12.65	51.52
		0.540	13.72	55.52
		0.625	15,88	63,41
		0.687	17,45	69,01
		0.750	19,05	74,58
		0.812	20,62	79,93
		0.875	22,22	85,25

Note: Execution in ASSEL mill, except the dimensions mark with yellow that are made in CPE mill.



Tab.4 Dimensions - GREEN PIPE FOR CASING HOT ROLLING ASSEL MILL - according API 5CT
(continued)

Outside diameter		Wall Thickness		Calculated mass for plain end
in	mm	in	mm	Kg/m
7 5/8	193.68	0.328	8.33	38.08
		0.375	9.52	43.24
		0.430	10.92	49.22
		0.500	12.70	56.68
		0.562	14.27	63.14
		0.595	15.11	66.54
		0.625	15.88	69.63
		0.687	17.45	75.84
0.750	19.05	82.04		
7 3/4	196.85	0.595	15.11	67.72
8 5/8	219.08	0.352	8.94	46.33
		0.400	10.16	52.35
		0.450	11.43	58.53
		0.500	12.70	64.64
		0.557	14.15	71.51
9 5/8	244.48	0.797	20.24	111.93

Note: Execution in ASSEL mill, except the dimensions mark with yellow that are made in CPE mill.



API:
5CT-2357
5L-1271

LRQA:
ISO 9001
ISO 14001
ISO 45001

TUV:
PED/AD-2000 W0/W4
Vd TUV

TUV CPR:
EN 10210-1,2
EN 10255

DNV
RINA

LRQA:
IATF 16949