



Tab. 2 GAMA DIMENSIONALA SI CATEGORII DE COST- TEVI PENTRU BOILERE DIN OTEL ALIAT LAMINATE LA CALD IN SECTIA NR.2 CPE

WT	mm		2.3	2.6	2.77	2.87	2.9	3.2	3.6	3.91	4	4.5	5	5.5	6.02	6.3	7.1	7.62	8.0	8.56	8.8	9.5	
	in		0.091	0.102	0.109	0.113	0.114	0.126	0.142	0.154	0.157	0.177	0.197	0.217	0.237	0.248	0.280	0.300	0.315	0.337	0.346	0.375	
OD		Lungime min-max (m)																					
mm	in																						
21.3	0.839	6-12	6-12	6-12	6-12	6-12	6-12	6-12															
26.7	1.051	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12														
26.9	1.059	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12														
28.0	1.102		6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12													
30.0	1.181		6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12													
31.8	1.252		6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12													
33.4	1.315		6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12													
33.7	1.327		6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12													
38.0	1.496		6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12													
42.2	1.661		6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12												
42.4	1.669		6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12											
48.3	1.902		6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12											
51.0	2.008		6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12										
54.0	2.126				6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12									
57.0	2.244				6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12								
60.3	2.374				6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	8.2-12				
63.5	2.500				6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	7.7-12				
70.0	2.756				6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	7.9-12	6-12			
73.0	2.874				7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7.6-12	7-13			
76.1	2.996				7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7.8-12	7-13	7-13		
82.5	3.248						7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7.8-12	7-13	7-13	7-13	
88.9	3.500						6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	6-12	7.2-12	6-12	6-12	6-12	6-12
95.0	3.740						7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7.6-12	7-13	7-13	7-13	7-13
101.6	4.000						7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7.7-12	7-13	7-13	7-13	7-13
108.0	4.252						7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7.3-12	7-13	7-13	7-13	7-13
114.3	4.500						7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7-13	7.1-12	7-13	7-13	7-13	7-13
121.0	4.760															6-12	6-12	7.0-12	6-12	6-12	6-12	6-12	6-12
127.0	5.000																					6-12	6-12
		Categoria HP1							Categoria HP2							Categoria HP4							

 Aspect poligonal la interior cu incadrare in tolerante (OD/WT<=8). Nu se lamineaza din otelurile cu Rm>=355 N/mm2 (E355, 20MnV6, 42CrMo4, etc)

 Dimensiunile din chenarul albastru se executa numai din Grade 16Mo3. Se pot oferi si din Grade: 10CrMo9-10, 13CrMo4-5, P5, P11, T11, P22, T22, numai laminate/trase la rece in Sectia nr. 3 Tragatorie