


Tab.1.2 DIMENSIONAL RANGE AND CATEGORIES OF HOT ROLLED PIPES IN WORKSHOP NO.2 CPE - imperial dimensions

WT	mm		2.3	2.6	2.77	2.87	2.9	3.2	3.6	3.91	4	4.5	5	5.5	6.02	6.3	7.1	7.62	8.0	8.56	8.8	9.5		
	in		0.091	0.102	0.109	0.113	0.114	0.126	0.142	0.154	0.157	0.177	0.197	0.217	0.237	0.248	0.280	0.300	0.315	0.337	0.346	0.375		
OD		Lungime min-max (ft)/ Min -Max Length (ft)																						
mm	in																							
21.3	0.839	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"																	
26.7	1.051	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"																
26.9	1.059	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"																
28.0	1.102		20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"														
30.0	1.181		20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"													
31.8	1.252		20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"													
33.4	1.315		20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"													
33.7	1.327		20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"													
38.0	1.496		20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"													
42.2	1.661		20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"												
42.4	1.669		20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"												
48.3	1.902		20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"												
51.0	2.008		20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"												
54.0	2.126				20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"											
57.0	2.244				20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"									
60.3	2.374				20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	27'-39"					
63.5	2.500				20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	25'-39"					
70.0	2.756				20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	26'-39"	20'-39"				
73.0	2.874				23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	25'-39"	23'-43"				
76.1	2.996				23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	26'-39"	23'-43"	23'-43"			
82.5	3.248						23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	26'-39"	23'-43"	23'-43"	23'-43"		
88.9	3.500						20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"	24'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"
95.0	3.740						23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	25'-39"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"
101.6	4.000						23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	25'-39"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"
108.0	4.252						23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	24'-39"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"
114.3	4.500						23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"	24'-39"	23'-43"	23'-43"	23'-43"	23'-43"	23'-43"
121.0	4.760																20'-39"	20'-39"	23'-39"	20'-39"	20'-39"	20'-39"	20'-39"	20'-39"
127.0	5.000																						20'-39"	20'-39"

 HP1 Category

 HP2 Category

 HP4 Category

 This dimensional range can also be applied Quenching and Tempering