



**STATEMENT OF ADMISSION TO
ALTERNATIVE TESTING SCHEME**

No. 2023/XR/01/19

On the basis of the examination of the documentation submitted, and following the satisfactory outcome of the inspection carried out, it is hereby stated that:


Name of the Manufacturer **ARTROM STEEL TUBES S.A.**

Address **30, DRAGANESTI Street, Slatina (OT), Romania**

is admitted to the **Alternative Testing Scheme**, according to the "RINA Rules for Testing and Certification of Marine Materials and Equipment" for

Product **Seamless pipes and tubes in C and C-Mn and low alloy steel
Grades 320HA, 360HA, 360HB, 410HB, 410HD, 460HB, 460HD
Grades 0.3Mo, 0.5Cr0.5Mo, 1Cr0.5Mo, 2.25Cr1Mo**

at the following conditions:

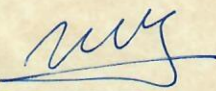
- The Manufacturer is to perform the inspections and tests required by the RINA Rules, to issue the certificate of conformity and mark the products with the stamp 
- The following inspections and tests are to be carried out in the presence of the RINA Surveyor:

Periodical audits at Manufacturer premises, according to the schedule included in the attachment to this statement, are satisfactorily carried out by RINA.

Issued at Galati on 17 February 2023

*This certificate is valid until
03 October 2027*

This certificate consists of this sheet plus an attachment

Marius Fugaru 

RINA





Condition of supply and thickness of seamless pipes and tubes:

- Carbon and Carbon-Manganese steel – maximum outside diameter : 250 mm
maximum wall thickness : 60 mm
- Low alloy steel – maximum outside diameter : 224.5 mm
maximum wall thickness : 30 mm

Manufacturing process: Cold rolling and Hot rolling

Delivery condition: Normalizing

ATTACHMENT TO STATEMENT No.2023/XR/01/19

General conditions for the statement validity

1. The application is to be forwarded to RINA Galati Office using RINA form for any single Purchaser's Order, indicating "Firm provided with RINA Alternative Testing Scheme (statement reference number)". RINA will send the relevant File Number to the Manufacturer.
2. The products are to be produced, inspected and tested in compliance with the Quality Control Plans / Inspection and Test Plans (Q.C.P. / I.T.P.) approved by RINA. The names of the personnel appointed by the Manufacturer as responsible for any phase of the production and control process is to be clearly stated on relevant Q.C.P. / I.T.P.
3. On completion of the inspection and tests required by the relevant Q.C.P. / I.T.P., the Manufacturer is duly authorized to issue the following documents:
 - 3.1 Certificate of Conformity (RINA Form "COLALT"), duly endorsed and marked on Manufacturer's field.
 - 3.2 Manufacturer's relevant inspection and test reports signed by the appointed personnel.
 - 3.3 Evidence that the remarks on the approved drawings have been dealt with, as applicable.
4. One set of the above documents are to be sent to RINA Galati Office before the delivery of the products. Upon satisfactory review of the above documentation, RINA Galati Office will send back (by mail) COLALT certificates duly endorsed, stamped and the relevant invoice.





5. Upon receipt of the certificates, the Manufacturer is authorized by RINA to mark the products with the RINA stamp and the RINA file number.
6. Products are to be delivered once provided with the RINA Stamp and the relevant RINA "Certificate of Conformity" COLALT duly endorsed by RINA.
7. Any "non conformity notice" or "client / shipyard claim" is to be forwarded to RINA Galati Office with relevant "corrective actions" taken as soon as possible.
8. The validity of the present Statement is subjected to the satisfactory result of the intermediate audits and the Manufacturer premises, carried out according to the table included in this attachment. RINA reserves all the rights to perform unscheduled audits.
9. Any modification to the initial conditions (e.g. relevant to design characteristics of the product, production and control procedures, suppliers of main components) are to be promptly communicated to RINA which reserves the right to require additional assessments.
10. In any case, RINA Surveyors are to be allowed to witness during the performance of production and control activities, upon their request.
11. RINA may suspend or withdraw the admission to the Alternative Inspection Scheme in the case of modifications to requirements or conditions for initial admission.

Intermediate scheduled and unscheduled audits

Due date	Carried out on	Surveyor's signature	Surveyor's stamp
1. (Middle term) 03/03/2025			
2. (Renewal) 03/10/2027			

Issued at: Galati

On: 17 February 2023

Marius Fugaru

RINA

